

Always follow the paint manufacturer's recommendations and contact them for further information.

The following procedure is applicable for touching up minor damage to the powder coat finish on GM Poles products using GM Poles supplied paint:

## PREPARATION

- Thoroughly removal all rust, oil, grease and loose or flaking paint.
- Scuff pole surface with 400 grade abrasive paper.
- Shake the can for at least two minutes after the pellet starts rattling.

## APPLICATION

- To achieve the correct film thickness use a minimum of four spray passes (or two double passes) keeping the nozzle about 30cm from the surface. *(DO NOT let the spray stop moving while it is aimed at the surface, as runs could form.)*
- Spray slowly and evenly, beginning and ending each stroke beyond the surface being sprayed.
- Apply light coats building up to required thickness.
- Re-coat after five minutes.
- For best results, use at temperatures above 20°C.

## ON COMPLETION

- Clear nozzle or else it may clog.
- Turn can upside down and press button until only gas is escaping.
- If button is removed for cleaning, replace it using a slight twisting action, facing jet down and away from you.